



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

URGENT

D5505-1
Job Sheet R198462



Part No: D5505-1

Job Qty: 3 pcs

Part Name: Base, Upper Cutter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 7/30/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: D5505 Rev.A IPP REV:A 17.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Rework - 1 - Startup	3 pcs		7/30/19	0.00	0.00	Conventional Mill - 1		<i>11/7/30</i>
134	Conventional Mill - 1 - B4B	3 pcs		7/30/19	0.00	0.75	Conventional Mill - 1 - B4B		
							Conventional Mill - 2 - B4B		
140	QC 5	3 pcs		7/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
150	Handfinish - 1-1 Chemical-B4B	3 pcs		7/30/19	0.00	0.50	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		
							Handfinish - 1 - 7 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201495



Part: D5505-1

Job No: R198462

Serial No/Batch: S201495

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

DAS
81
9-89

JUL 30 2019

SA

JUL 30 2019

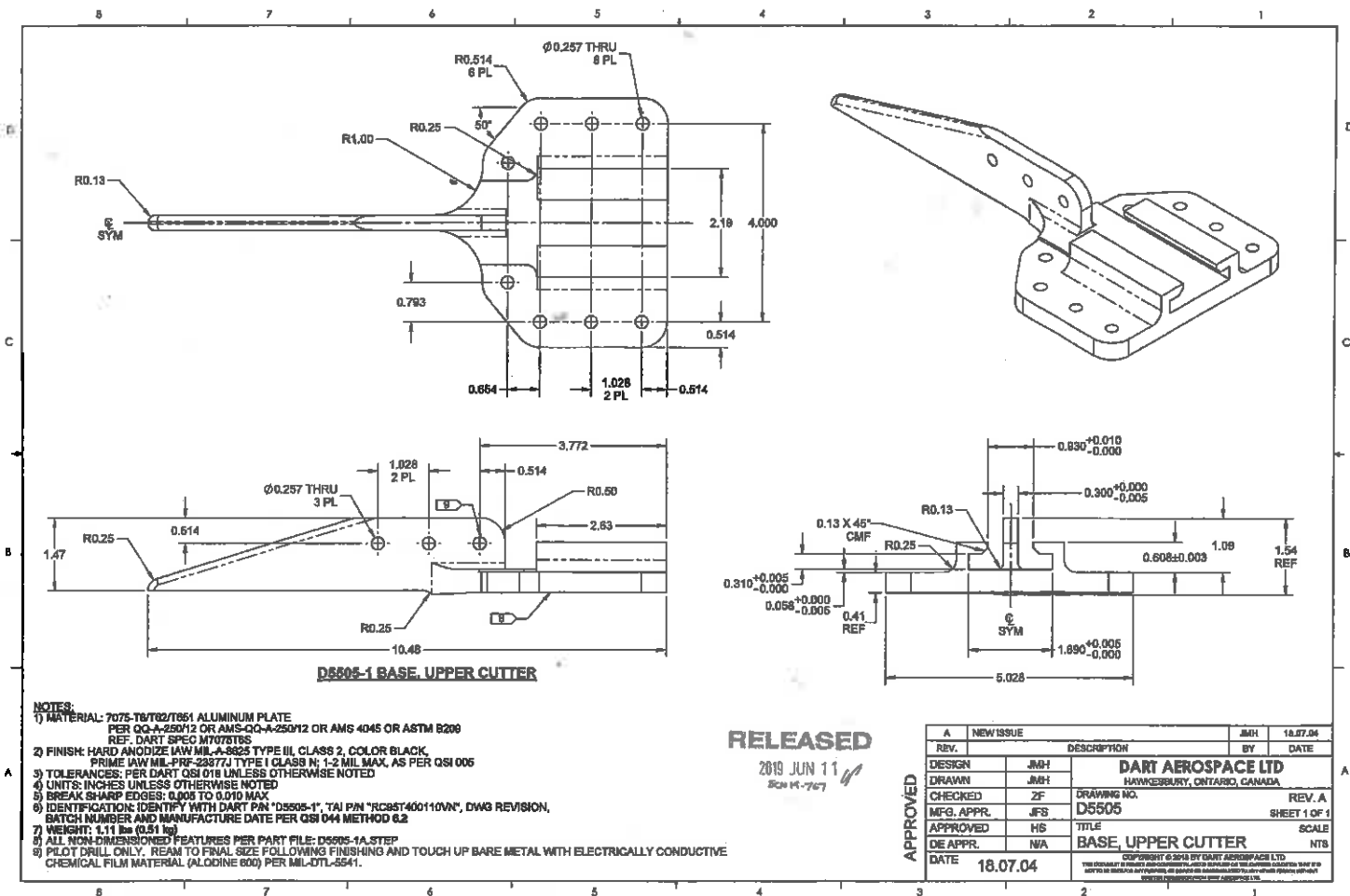
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
152	QC 7	3 pcs	7/30/19	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
					QC 7 - 67
					QC 7 - 40
					QC 7 - 24
					QC 7 - 43
					QC 7 - 61
					QC 7 - 81
170	Packaging 3-1 - Stock - B4B	3 pcs	7/30/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B

DAS
40
9-99

JUL 30 2019

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	• AS 19-8-1
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	3	7/30/19	0.00 0.00	QC 21 - SA - 21	AUG 01 2019
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	AUG 01 2019
210 Conventional Mill - 1 - B4B	3	7/30/19	0.00 0.00	Conventional Mill - 1 - B4B	M/A DAS 27 AUG 01 2019
	pcs				
Part Op 90 - REAM HOLES TO FINAL SIZE AFTER FINISHING AND DEBURR (see note 9) Descriptions: 134 - REAM HOLES TO FINAL SIZE AFTER FINISHING AND DEBURR (see note 9) 140 - QC5- Inspect part completeness to step on W/O 150 - TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541 152 - QC7-Inspect Chemical Conversion Coat 170 - Identify as per dwg & Stock Location: L6050 190 - QC21- Final Inspection - Work Order Release 210 - REAM HOLES TO FINAL SIZE AFTER FINISHING AND DEBURR (see note 9)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5505-1	Base, Upper Cutter	3 pcs (1 ea)	90-Rework - 1 - Startup	5197502	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Rework - 1 - Startup	D5505-1	3	3	0	
Part Specifications					
Specifications could not be found.					

R198462



$x^1 \rightarrow 0.514" 3.772$
 $x^2 \rightarrow 1.543" 4.800$
 $x^3 \rightarrow 2.570" 5.828$

